

BODY

TORQUE SPECIFICATION

SS0EY-04

Part tighten	N·m	kgf·cm	ft·lbf
FRONT BUMPER	-	-	-
Front bumper cover x Body	7.6	78	68 in.·lbf
Center stay x Body	5.4	55	48 in.·lbf
Front bumper reinforcement x Body	31	320	23
Side mounting bracket x Body	5.4	55	48 in.·lbf
REAR BUMPER	-	-	-
Rear bumper cover x Body	6.8	70	61 in.·lbf
Rear bumper reinforcement x Rear bumper arm	31	320	23
Rear bumper arm x Body	31	320	23
HOOD	-	-	-
Hood x Hood hinge	13	130	9
Hood lock x Body	7.8	80	69 in.·lbf
FRONT DOOR	-	-	-
Outside rear view mirror x Door panel	7.8	80	69 in.·lbf
Door glass x Window regulator	5.4	55	48 in.·lbf
Window regulator x Door panel	5.4	55	48 in.·lbf
Door lock x Door panel	4.9	50	43 in.·lbf
Door hinge x Door panel	25	260	19
Door hinge x Body	25	260	19
Outside handle x Door panel	5.5	56	49 in.·lbf
Door lock cylinder x Door panel	5.5	56	49 in.·lbf
Door check x Door panel	5.5	56	49 in.·lbf
Door check x Body	30	306	22
Door lock striker x Body	23	230	17
SLIDE DOOR	-	-	-
Center rail protector x Body	9.8	100	7
Center rail x Body	9.8	100	7
Slide door lock x Door panel	4.9	50	43 in.·lbf
Slide door front lock x Door panel	4.9	50	43 in.·lbf
Center hinge x Door panel	30	310	22
Lower roller x Door panel	30	310	22
Upper roller x Door panel	30	310	22
Front lock striker x Body	23	230	17
Rear lock striker x Body	23	230	17
Open striker x Body	7.0	71	62 in.·lbf
Outside handle x Door panel	5.5	56	49 in.·lbf
Slide door full open stop lock x Lower roller	8.0	82	71 in.·lbf
Adjusting bolt	18	185	13
BACK DOOR	-	-	-
Back door lock x Door panel	7.8	80	69 in.·lbf
Back door hinge x Door panel	19	195	14

Back door hinge x Body	19	195	14
Door lock striker x Body	11	115	8
BACK DOOR STAY	-	-	-
Back door stay x Body	17	175	13
Back door stay x Door panel	22	2025	16
FRONT WIPER AND WASHER	-	-	-
Wiper motor and link assembly x Outer front cowl to panel	7.4	75	65 in.·lbf
Outer front cowl top panel x Body	7.8	80	69 in.·lbf
Wiper arm x Wiper link	20	205	15
Wiper motor x Wiper link	5.5	56	49 in.·lbf
REAR WIPER AND WASHER	-	-	-
Wiper motor and link assembly x Door panel	5.4	55	48 in.·lbf
Rear wiper arm x Wiper link	5.4	55	48 in.·lbf
SLIDING ROOF	-	-	-
Drive cable x Sliding roof glass	4.0	41	36 in.·lbf
Mounting bracket x Body	5.5	56	49 in.·lbf
Mounting bracket x Sliding roof rail	5.5	56	49 in.·lbf
INSTRUMENT PANEL	-	-	-
Front passenger airbag assembly x Reinforcement	20	205	15
Front passenger airbag assembly x Instrument panel	5.0	51	44
No.2 cowl bracket x Body	20	205	15
No.2 cowl bracket x Reinforcement	20	205	15
Steering wheel set nut	50	510	37
FRONT SEAT	-	-	-
Seat adjuster x Body	37	380	27
Center armrest x Seatback frame	37	380	27
Seatback assembly x Seat adjuster	18	185	13
Seat cushion assembly x Seat adjuster	18	185	13
Front seat inner belt x Seat	43	440	32
REAR NO.1 SEAT (Separate Type)	-	-	-
Seat leg x Seat lock	41	420	30
Seat adjuster x Seat leg	10	105	8
Seat cushion assembly x Seat adjuster	18	185	13
Reclining connecting pipe x Seat hinge	18	185	13
Seat hinge x Seatback assembly	18	185	13
Center armrest x Seatback frame	37	380	27
Rear No. 1 seat inner belt x Seat	43	440	32
LH: Front connecting pipe x Seat adjuster	18	185	13
REAR NO. 1 SEAT (Bench Type)	-	-	-
Seat leg x Seat lock	41	420	30
Rear No. 1 seat center belt x Seat leg	43	440	32
Seat cushion assembly x Seat leg	18	185	13
Reclining adjuster x Seat cushion assembly	43	440	32
Reclining adjuster x Seatback assembly	43	440	32
Rear No. 1 seat inner belt x Seat	43	440	32

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Armrest x Seatback frame	37	380	27
REAR NO.2 SEAT	-	-	-
Seat cushion assembly x seat leg	19	195	14
Seat cushion assembly x Reclining adjuster	43	440	32
Seatback assembly x Reclining adjuster	43	440	32
Rear No. 2 seat inner belt x Seat cushion frame	43	440	32
SEAT BELT	-	-	-
Shoulder anchor x Adjustable anchor	43	440	32
Shoulder anchor x Body	43	440	32
Floor anchor x Body	43	440	32
Retractor x Body Upper bolt:	21	210	15
Retractor x Body Lower bolt:	43	440	32
Inner belt x Seat	43	440	32
Adjustable anchor x Body	43	440	32
Tether anchor bracket x Body	18	185	13
ROOF RAIL	-	-	-
Roof rail assembly x Body	11	115	8